## LIMETREE BAY REFINING DORMITORIES

Mobile Modular relocated 489 modular buildings from Saskatchewan to the Caribbean. The process was on time and within the given budget.



## THE CHALLENGE

The Limetree Bay Terminals facility consists of approximately 32 million barrels of crude oil and petroleum product storage, idled refinery units with a total peak processing capacity of 650,000 barrels per day, and a deep-water port with 10 petroleum docks.

THE SOLUTION

The first 1,020 beds were ready within 6 months (with 450 additional beds delivered and installed in the following months). The project entailed the coordination of hundreds of contractors, trucking, rail, and ocean freight over 5,000 miles – all on time and on budget.

**Customer Name:** Limetree Bay Refining

**Project Location:** St. Croix, USVI

**Building Type(s):** Modular Dormitories

Module Count: 489

Total Sq. Ft: ~400,000 sq. ft.







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